Acknowledgment

This book has its origins in research that began in 1980. Much of the original work has been published and presented around the world. A great deal has changed, and will continue to change. A lot has been learned, and will continue to be learned. The chapters in this book present an outstanding balance of experience from leading academics and executive practitioners.

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This book is dedicated to the families of all of the contributors. A major responsibility of a Professor is to prepare the leaders of the future. I especially want to dedicate this book to Michael, Melissa, Marcy, Jayden, and Jesse who are well on their way to being the kind of leaders we had always dreamed they would become. I especially want to dedicate it to my Vivian who has been my best friend for over 40 years.

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