

# Index

## A

absolute vs. incremental 194  
 agent-based technology 375  
 agent technology, applications 377  
 ANN 363  
 ANN, process planning 366  
 ant colony optimization (ACO) 382  
 API programs 348  
 APT effort 239  
 artificial neural network methods 362  
 automatically programmed tools (APT)  
     212  
 automatic tool changer system 172

## B

backward growing approach 98  
 base numerical control language (BNCL)  
     241  
 BCL effort 240  
 BNCL effort 241  
 business logic tier, CAPP server 316  
 business logic tier implementation 320

## C

CAD, adding intelligence 26  
 CAD, computer hardware 27

CAD/CAPP/CAM/CNC, integration  
     231–245  
 CAD/CAPP/CAM integration, case study  
     232  
 CAD data exchange 32–53  
 CAD kernels 33  
 CAD standards 32–53  
 CAD system architecture 17  
 CAD systems, data exchange 248  
 CAM/CNC integration 270  
 cell-decomposition 97  
 circular interpolation 201  
 client tier implementation 319  
 closed-loop machining (CLM) 297  
 CNC machine program 189  
 CNC machines, axis and motion 179  
 CNC machine tool, principle elements 174  
 CNC machine tools 165–187  
 CNC machine tools, schematics 183  
 CNC programming, intermediate languages 243  
 CNC system, layered architecture 273  
 common/neutral translators 38  
 computer-aided design (CAD) 1–31, 17  
 computer-aided manufacturing 54–74, 67  
 computer-aided process planning 54–74  
 concavity/convexity of a geometric entity  
     99

concurrent environment 236  
 concurrent product modelling 232  
 constructive solid geometry 14  
 convex-hull algorithm 97  
 coordinate system 192  
 cutter radius compensation 198  
 cutting tool classification 154  
 cutting tools 154

## D

data-processing unit (DPU) 166  
 data access implementation methods 255  
 data exchange methods, comparing 49  
 data exchange using STEP 247  
 data tier, data model 318  
 data tier implementation 321  
 data translation/conversion, types 35  
 determining machining features 146  
 direct data translators 36  
 direct numerical control 178  
 dual kernel CAD systems 36  
 DXF 38

## E

expert systems, applications 359  
 expert systems technology 355

## F

FBD model 146  
 feature-based methodologies 86  
 feature definition 76  
 feature detection 92  
 feature generation 96  
 feature interactions 109–125  
 feature mapping 152  
 feature recognition 90–108  
 feature recognition, basic concepts 91  
 feature recognition, issues 99  
 feature recognition systems, classification 91  
 feature representation schemes 83  
 feature taxonomy 77  
 feature technology 75–89  
 file-transfer technique 348  
 finite elopement analysis (FEA) 1

function block-enabled integration 266–282  
 function block development kit (FBDK) 271  
 function block mapping unit 292  
 function blocks 266  
 fuzzy data decisions 139  
 fuzzy information 135  
 fuzzy logic 381

## G

G codes 204  
 genetic algorithm 369  
 genetic algorithm, applications 372  
 geometric modelling 1–31  
 geometric modelling approaches 2  
 geometry offsets 196

## H

history-based CAD 23  
 history-free CAD 23  
 horizontal machining centres 169  
 human-computer cooperative ant colony/genetic algorithm (HCAGA) 382  
 human-machine interface 293

## I

IGES 40  
 implicit features 151  
 indirect feature interactions 120  
 inspection system 304  
 integrate CAD with CAPP 252  
 integrate CAM with CNC 254  
 integrate CAPP with CAM 252  
 integrated feature recognition 129  
 integrated feature technology 126–164  
 integrated machining 304  
 integration based on STEP standards 246–265  
 integration vs. interfacing 126  
 Internet-based integration 311–325  
 interpolation, programming methods 201

## K

key enabling technologies 354–393  
 knowledge-based systems 355

knowledge in product design and manufacturing 357

## L

linear interpolation 201

linear motion 181

## M

machine-control unit (MCU) 166

machine spindles 176

machining allowances for different cuts 142

macro process planning, genetic algorithms 372

manufacturing control 71

manufacturing plant, computer applications 68

mapping design features to cutting tools 155

mapping design features to machining features 149

material-requirements planning (MRP) 69

material for cutting tools 170

M codes 208

method-level data 283

micro process planning, genetic algorithms 374

model-view-control (MVC) design pattern 270

MVC design pattern, implementation 277

## N

native machining facilities, modelling 285

NC codes 204

NC programs, examples 208

NC words 189

neural nets 362

numerical control, principles 166

numerical controllers (NC) 166

## O

offsets 195

OMI data model 299

on-machine inspection 297

## P

parabolic interpolation 203

parallel machine tools 184

part programming, contemporary approach 210

PDES 41

PDM's capabilities 327

PDM, integrated and extended 337

PDM methodology, evolution 328

PDM systems, benefits 329

people-paper technique 348

Petri Nets (PNs) 382

PLM, benefits 341

PLM, definition 338

PLM implementation 341

PLM solution model 340

PLM standardization 343

plus and minus 192

process planning approaches 61

product data management (PDM) 326

product lifecycle management 338

product lifecycle management (PLM) 326

program CNCs 188–230

program zero 193

prototype CNC system 275

## R

rotary motion 181

rotary motions A, B and C 180

## S

Share-A-space 345

slide drives 177

solid modelling 11

spindle drives 176

STEP 42

STEP-compliant system 312

STEP-NC 247

STEP-NC data model 255

STEP-NC encoder 290

STEP-NCMtDm 287

STEP-NC pre-processor 290

STEP AP harmonization, integration 251

STEP standards, integration 246–265

surface feature interactions 110  
surface features 110  
surface features vs. volumetric features 83  
surface modelling 6

## **T**

task-level data 283  
tooling systems 172  
tool length compensation 197  
trial machining 196  
turret head 173  
tweak features 151

## **V**

vertical machining centres 168  
volume decomposition 98  
volumetric feature interactions 116

## **W**

wear offsets 196  
Web-based PDM 330  
wire-frame modelling 2

## **X**

X axis of motion 180

## **Y**

Y axis of motion 180

## **Z**

Z axis of motion 179